



CONTACTS/ORDER PROCEDURE

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SIMPLE HINTS FOR BRICKWORK DURING CONSTRUCTION

Ensure that all materials are covered up during the construction process when they are not being used. This includes mortar, which should be covered up at all times except when it is in use. The importance of covering up brickwork to avoid staining and mortar banding cannot be overstated.

OTHER PRODUCTS

Given below is a useful list of other character products which are natural partners to handmade bricks in any building.

- Mortar** Tarmac Ltd
Tunstead House, Wormhill, Buxton, Derbyshire SK17 8TG
Tel: (08701) 116116
- Traditional Pan Tiles** William Blyth
Hoe Hill, Barton Upon Humber, North Lincolnshire DN18 5RB
Tel: (01652) 632175
- Handmade Roof Tiles** Tudor Roof Tile Co. Ltd
Denge Marsh Road, Lydd, Kent TN29 9JH
Tel: (01797) 320202
- Cast Iron Rainwater Goods** Hargreaves Foundry Ltd
Water Lane, South Parade, Halifax, West Yorkshire HX3 9HG
Tel: (01422) 330607
- Natural Stone** Stonescape UK Ltd
The Stone Centre, Cemetery Road, Wigan WN3 4NN
Tel: (01942) 866666
- Natural Roofing Slate** Tel: (01536) 460600
- Granite Work Tops** Tel: (01536) 460600

ADVICE

Brick Development Association 01344 885651
brick@brick.org.uk

DISTRIBUTORS

<i>County</i>	Distributor	Telephone No.
<i> Beds.</i>	H Butterfield Ltd , Selbourne Road, Luton, LU4 8QF	01582 491100
<i>Bucks.</i>	Chiltern Paving & Bldg. Supplies , Lane End Road, Sands, High Wycombe, HP12 4HG	01494 530596
<i> Cheshire</i>	Rowlinson Builders Merchants Ltd , Chapel Street, Wincham, Northwich, Cheshire, CW9 6DA	01606 42414
<i> Cornwall</i>	Brickmarket , Moor Lane, Woodford, Stockport, Cheshire, SK7 1PL	0161 439 6606
<i> Derby</i>	Direct Building Supplies , Newham Industrial Estate, Truro, TR1 2XR	01872 260770
	Trustbrick Ltd , The Brick Centre, Brimington Road North, Whittington Moor, Chesterfield, S41 9BH	01246 260001
<i> Essex</i>	E H Smith Ltd , Montrose Road, Dukes Park Industrial Estate, Chelmsford, CM2 6TH	01245 459600
<i> Gt. Manchester</i>	Capital Brick Specialists Ltd , Victoria Mills, Highfield Road, Little Hulton, Manchester, M38 9ST	0161 799 7555
<i> Herts.</i>	Van Hage Garden Centres , Great Amwell, Nr Ware, SG12 9RP	01920 870811
	C G Edwards Ltd , 104 Cuffley Hill, Goffs Oak, EN7 5EY	01707 873166
	E H Smith Ltd , Ley Hill Road, Bovingdon, Hemel Hempstead, HP3 0NW	01442 833888
<i> Kent</i>	Coastal Brick & Building Supplies , Honeywood Park Way, White Cliffs Business Park, Whitfield, Dover, CT16 3TP	01304 827722
<i> Lancashire</i>	C W Berry , Golden Hill Lane, Leyland, Preston PR25 2YH	01772 431216
<i> Leics.</i>	E H Smith Ltd , Enderby, Leicester, LE19 4AJ	0116 2750999
	Melton Building Supplies , 52 Thorpe Road, Melton Mowbray, LE13 1SQ	01664 562475
<i> Lincs.</i>	Jackson Building Centres , Station Yard, Langton Hill, Horncastle, LN9 5AG	01522 311115
<i> Norfolk</i>	J. Medler Ltd , Fir Covert Road, Felthorpe, Norwich, NR10 4DT	01603 260252
<i> Oxon</i>	Peppard Building Supplies , Blounts Court Road, Peppard Common, Henley on Thames, RG9 5EW	01189 9721128
<i> Somerset</i>	Bridgewater Reclamation , Old Co-op Dairy, Monmouth Street, Bridgwater, TA6 5EJ	01278 424636
<i> Suffolk</i>	Cobar Services , Howes Farm Cottage, Stowmarket Road, Ringshill, Suffolk, IP14 2JA	01473 658435
	Collier & Catchpole Ltd , Wherstead Road, Ipswich, Suffolk, IP2 8LF	01473 689605
<i> Surrey</i>	Pinks Hill Landscapes , Bourne Mill Industrial Estate, Guilford Road, Farnham, Surrey GU9 9PS	01252 727900
<i> Sussex - East</i>	Ajeer Ltd , Sugar Loaf Yard, Brightling Road, Woods Corner, Heathfield, TN21 9LL	01424 838555
	Parker Building Supplies , Westminster House, Bolton Close, Heathfield, TN22 1QZ	01825 761661
	Parker Building Supplies , Jarvis Brook Goods Yard, Western Road, Crowborough, TN6 3DS	01892 667000
<i> Sussex - West</i>	Parker Building Supplies , Kingscote, East Grinstead, RH19 4LD	01342 313244
	LFL Ltd , The LFL Centre, Birchfield Nursery, Kidders Lane, Henfield, West Sussex, BN5 9AB	01273 491392
	Design By Sussex Landscapes , Birchfield Nursery, Henfield, West Sussex, BN5 9AB	01273 494058
<i> Tyne & Wear</i>	Brick Services , Carlington Court, Pattison Street, Blaydon, NE11 5SB	0191 414 5030
	G O'Brien & Sons Ltd , Cleadon House, Cleadon Lane, East Boldon, Tyne & Wear, NE36 0AJ	0191 5374332
<i> Yorkshire - East</i>	Robinsons Builders Merchants Ltd , Catfoss Lane Industrial Estate, Brandesburton, Nr Beverley	01964 543635
<i> Wales</i>		
<i> Mid Glamorgan</i>	Brickability Ltd , South Road, Bridgend	01656 645222
<i> Clwyd</i>	Builder Centre , Cambrian Works, Station Approach, Wrexham LL11 2NY	01978 354444
<i> Clwyd</i>	Huws Gray Fitlock Ltd , Crosfoel Industrial Park, Rhostyllen, Wrexham, LL14 4BJ	01978 264269
<i> Scotland</i>		
<i> West</i>	GBY Ltd , 512 Blochairn Road, Glasgow, G21 2DZ	0141 552 7766
<i> East</i>	GBY Brick Ltd. , 6c Grange Road, Houston Industrial Estate, Livingstone, EH54 5DE	01506 443666
	Brick & Stone (Scotland) Ltd , 1 Drovers Road, East Mains, Broxburn, EH52 5ND	01506 852555
<i> Northern Ireland</i>		
<i> Belfast</i>	Capco Roofing Centre , 27 Balmoral Rd, Balmoral Industrial Estate, BT12 6QA	028 90686380
<i> Eire</i>		
<i> Dublin</i>	Capco , Unit 47/48 Broomhill Close, Tallaght, Dublin 24	00 353 1462 0740
<i> Cork</i>	Capco , Curraghconway, Farmers Lock, Douglas	00 353 0214 320 877
<i> Castlebar</i>	Capco , Moneen Industrial Estate	00 353 9490 27980
<i> Co. Mayo</i>		
<i> Waterford</i>	Capco , Unit 16D, Six Cross Roads Business Park	00 353 5137 6020



THE SELF BUILD GUIDE to BRICKS, BRICKWORK and other EXTERNAL MATERIALS

CHOOSING A HANDMADE BRICK

Handmade bricks, as produced by York Handmade, are one of the most original, attractive bricks on the market. The advantage of a handmade brick is that your house looks truly different and mature from the moment it is complete. In sunlight, and in shade, handmade bricks charm the eye and catch the light like no other. *York Handmade bricks are classified as F2/S2 and are therefore frost resistant.*

Cost

Always remember the cost of bricks is not a significant item in relation to the total cost of the house. *Bricks account for 70% of the 'look' of your house but typically 2% of the building cost.* The extra cost of using York Handmade bricks is marginal in relation to the total build cost.

Site Visits

York Handmade are happy to supply customers with a list of site addresses in their area so they can view completed projects in person. This is the best way to make your brick selection.

Samples

The company supply either sample panels for planning purposes or a number of bricks free of charge from which you can build a sample panel on site. This is a requirement for some planners.

Efflorescence

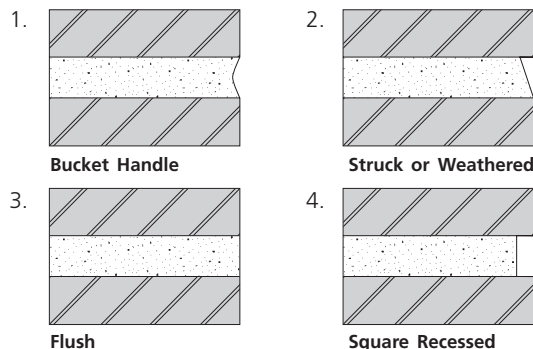
Efflorescence, which is a temporary white staining on brickwork, is usually seen in dry conditions after a rainy period. However, the possibility of efflorescence occurring in York Handmade bricks is only "slight" and this is not a condition you would normally associate with our products. However, *self builders are strongly advised to cover up brickwork at all times.* This practice ensures that you keep the brickwork as dry as possible and avoid it becoming saturated which can in turn lead to a problem with staining or efflorescence.

Mortar

Mortar accounts for almost one fifth of the surface area of your brickwork. It is extremely important that the mortar is consistent and mortar premixed in factory conditions is by far the best. The price of a premixed mortar is approximately £40 per tonne delivered to site. The name of a recommended mortar supplier is given on the rear of this leaflet. A supplier will be able to give you a colour chart showing the shades of mortar available and full advice on how to use it.

JOINT PROFILE

Careful thought should be given to joint profiles. It will affect appearance but will also be of assistance in repelling rain water. Many customers feel that a slightly recessed joint makes the most of the natural character of a handmade brick. Flush joints are also attractive and traditional but can make the brickwork messy unless great care is taken.



SPECIALS

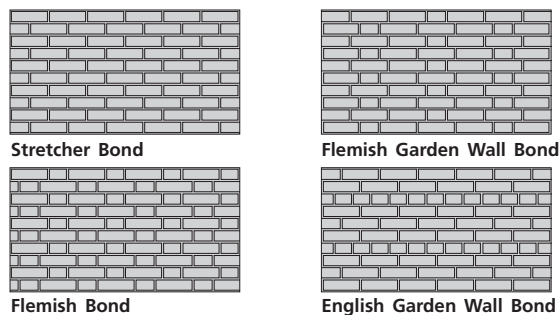
The use of specials undoubtedly enhances the brickwork of any house. Doglegs for use around bay windows for example, plinths for use on a course round the building and arch bricks for window heads, are common details which are simple but make all the difference to the overall look of the property. York Handmade keep a wide variety of specials in stock and have recently introduced a standard flat arch. Some self builders prefer an arch which contrasts with the overall colour of the brickwork.

The ability of York Handmade to produce specials on short delivery is of inestimable value and should avoid any delays on site.

BRICK BONDS

The most commonly used brick bond is *stretcher bond*. However, there are a number of variations which can add character to your property and strength to your wall where this is required. An example of this would be a free standing garden wall. Other examples of bond patterns are given below:

Quantities - you should allow 62 per square metre for stretcher bond.



QUALITY ASSURANCE

York Handmade bricks are quality assured in accordance of ISO 9001: 2000. In addition York Handmade operate internal quality checks which are geared to ensure that brickwork is made as user friendly as possible. York Handmade bricks are blended so that it is not an essential requirement to wall from more than one pack at a time.

INTERNAL BRICKWORK

The use of bricks in the fireplace as well as for other internal features, for example in the kitchen, can add interest to the interior décor of any home.



TERRACOTTA FLOOR TILES

The company manufactures an interesting range of terracotta floor tiles which can be used in kitchens, conservatories and other internal surfaces. Please ask for a brochure.